


**DNMG 150608, Grade: PR015S**

**Order data**

Order number	250697 PR015S
GTIN	4960664837342
Item class	25E

**Description**

DNMG 150608 PR015S Grade: PR015S  
 Chip breaker: MQ  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.18 mm/rev.  
 Cutting speed  $v_c$  main application: 25 - 70 m/min

**Technical description**

Tool material	Carbide
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Feed $f$	0.05 - 0.18 mm/rev.
Main application	S
Cutting speed $v_c$ main application	25 - 70 m/min

Grade	PR015S
Cutting depth $a_p$	0.2 - 1.5 mm
Chip breaker	MQ
Coating	Megacoat Hard
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning