


DNMG 150604, Grade: PR005S

Order data

Order number	250796 PR005S
GTIN	4960664836598
Item class	25E

Description

DNMG 150604 PR005S Grade: PR005S
 Chip breaker: MU
 Cutting depth a_p : 0.5 - 3.5 mm
 Feed f : 0.05 - 0.15 mm/rev.
 Cutting speed v_c main application: 30 - 90 m/min

Technical description

Main application	S
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 3.5 mm
Cutting conditions	continuous
Cutting speed v_c main application	30 - 90 m/min
Chip breaker	MU
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Feed f	0.05 - 0.15 mm/rev.
Grade	PR005S
Tool material	Carbide
Coating	Megacoat Hard
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning