


DNMG 150608, Grade: PR005S

Order data

Order number	250797 PR005S
GTIN	4960664836604
Item class	25E

Description

DNMG 150608 PR005S Grade: PR005S
 Chip breaker: MU
 Cutting depth a_p : 0.5 - 3.5 mm
 Feed f : 0.05 - 0.15 mm/rev.
 Cutting speed v_c main application: 30 - 90 m/min

Technical description

Tool material	Carbide
Corner radius	0.8 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	PR005S
Feed f	0.05 - 0.15 mm/rev.
Cutting conditions	continuous
Chip breaker	MU

Cutting speed v_c main application	30 - 90 m/min
Cutting depth a_p	0.5 - 3.5 mm
Main application	S
Coating	Megacoat Hard
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning