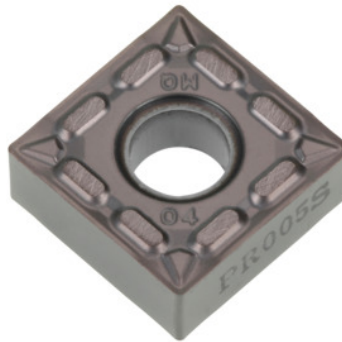



SNMG 120404, Grade: PR005S

Order data

Order number	251162 PR005S
GTIN	4960664836611
Item class	25E

Description

SNMG 120404 PR005S Corner radius: 0.4 mm
 Grade: PR005S
 Chip breaker: MQ
 Cutting depth a_p : 0.4 - 1.5 mm
 Feed f : 0.03 - 0.12 mm/rev.
 Cutting speed v_c main application: 30 - 90 m/min

Technical description

Cutting depth a_p	0.4 - 1.5 mm
Feed f	0.03 - 0.12 mm/rev.
Main application	S
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	30 - 90 m/min
Grade	PR005S
Cutting conditions	continuous

Tool material	Carbide
Chip breaker	MQ
Corner radius	0.4 mm
Coating	Megacoat Hard
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning