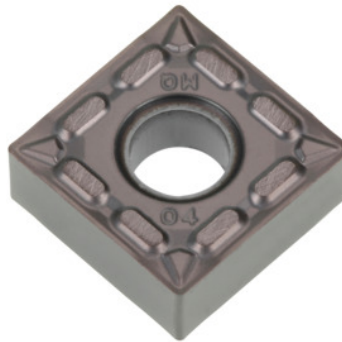



**SNMG 120404, Grade: PR015S**

**Order data**

Order number	251162 PR015S
GTIN	4960664837373
Item class	25E

**Description**

SNMG 120404 PR015S Corner radius: 0.4 mm  
 Grade: PR015S  
 Chip breaker: MQ  
 Cutting depth  $a_p$ : 0.4 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.18 mm/rev.  
 Cutting speed  $v_c$  main application: 25 - 70 m/min

**Technical description**

Feed $f$	0.05 - 0.18 mm/rev.
Chip breaker	MQ
Cutting depth $a_p$	0.4 - 1.5 mm
Main application	S
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting conditions	slightly interrupted

Corner radius	0.4 mm
Grade	PR015S
Cutting speed $v_c$ main application	25 - 70 m/min
Coating	Megacoat Hard
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning