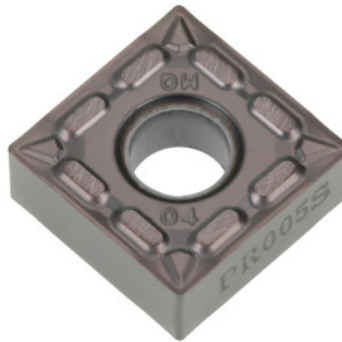



**SNMG 120408, Grade: PR005S**

**Order data**

Order number	251164 PR005S
GTIN	4960664836628
Item class	25E

**Description**

SNMG 120408 PR005S Corner radius: 0.8 mm  
 Grade: PR005S  
 Chip breaker: MQ  
 Cutting depth  $a_p$ : 0.4 - 1.5 mm  
 Feed  $f$ : 0.03 - 0.12 mm/rev.  
 Cutting speed  $v_c$  main application: 30 - 90 m/min

**Technical description**

Finishing/roughing assignment	Finishing
Tool material	Carbide
Chip breaker	MQ
Main application	S
Cutting speed $v_c$ main application	30 - 90 m/min
Cutting conditions	continuous
Feed $f$	0.03 - 0.12 mm/rev.

Corner radius	0.8 mm
Grade	PR005S
Cutting depth $a_p$	0.4 - 1.5 mm
Coating	Megacoat Hard
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning