


**TNMG 160404, Grade: PR015S**

**Order data**

Order number	251582 PR015S
GTIN	4960664837502
Item class	25E

**Technical description**

Grade	PR015S
Cutting depth $a_p$	0.5 - 3.5 mm
Cutting speed $v_c$ main application	25 - 70 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	S
Feed $f$	0.05 - 0.18 mm/rev.
Corner radius	0.4 mm
Tool material	Carbide
Cutting conditions	slightly interrupted
Chip breaker	MU
Coating	Megacoat Hard
ISO code indexable insert	TNMG 160404

Number of changes/inserts	6
Type of product	Indexable insert for turning