


TNMG 160408, Grade: PR015S

Order data

Order number	251474 PR015S
GTIN	4960664837465
Item class	25E

Description

TNMG 160408 PR015S Grade: PR015S

Chip breaker: MQ

Cutting depth a_p : 0.2 - 1.5 mm

Feed f : 0.05 - 0.18 mm/rev.

Cutting speed v_c main application: 25 - 70 m/min

Technical description

Cutting speed v_c main application	25 - 70 m/min
Tool material	Carbide
Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Chip breaker	MQ
Finishing/roughing assignment	Finishing
Grade	PR015S

Feed f	0.05 - 0.18 mm/rev.
Main application	S
Coating	Megacoat Hard
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6
Type of product	Indexable insert for turning