


TNMG 160404, Grade: PR005S

Order data

Order number	251582 PR005S
GTIN	4960664836741
Item class	25E

Technical description

Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	30 - 90 m/min
Main application	S
Tool material	Carbide
Cutting conditions	continuous
Cutting depth a_p	0.5 - 3.5 mm
Feed f	0.05 - 0.15 mm/rev.
Grade	PR005S
Chip breaker	MU
Coating	Megacoat Hard
ISO code indexable insert	TNMG 160404

Number of changes/inserts	6
Type of product	Indexable insert for turning