


**VNMG 160404, Grade: PR005S**

**Order data**

Order number	251752 PR005S
GTIN	4960664836765
Item class	25E

**Technical description**

Corner radius	0.4 mm
Grade	PR005S
Main application	S
Chip breaker	MQ
Tool material	Carbide
Cutting depth $a_p$	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Cutting speed $v_c$ main application	30 - 90 m/min
Feed $f$	0.03 - 0.12 mm/rev.
Coating	Megacoat Hard
ISO code indexable insert	VNMG 160404

Number of changes/inserts	4
Type of product	Indexable insert for turning