


TNMG 160408, Grade: PR015S

Order data

Order number	251583 PR015S
GTIN	4960664837519
Item class	25E

Description

TNMG 160408 PR015S Grade: PR015S
 Chip breaker: MU
 Cutting depth a_p : 0.5 - 3.5 mm
 Feed f : 0.05 - 0.18 mm/rev.
 Cutting speed v_c main application: 25 - 70 m/min

Technical description

Tool material	Carbide
Grade	PR015S
Cutting depth a_p	0.5 - 3.5 mm
Corner radius	0.8 mm
Cutting speed v_c main application	25 - 70 m/min
Feed f	0.05 - 0.18 mm/rev.
Cutting conditions	slightly interrupted
Main application	S

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	MU
Coating	Megacoat Hard
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6
Type of product	Indexable insert for turning