


VNMG 160404, Grade: PR015S

Order data

Order number	251822 PR015S
GTIN	4960664837571
Item class	25E

Technical description

Chip breaker	MU
Feed f	0.05 - 0.18 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed v_c main application	25 - 70 m/min
Tool material	Carbide
Grade	PR015S
Main application	S
Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth a_p	0.5 - 4 mm
Coating	Megacoat Hard
ISO code indexable insert	VNMG 160404

Number of changes/inserts	4
Type of product	Indexable insert for turning