


WNMG 080404, Grade: PR015S

Order data

Order number	252012 PR015S
GTIN	4960664837595
Item class	25E

Technical description

Cutting conditions	slightly interrupted
Feed f	0.05 - 0.18 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	25 - 70 m/min
Main application	S
Grade	PR015S
Chip breaker	MQ
Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.4 mm
Coating	Megacoat Hard
ISO code indexable insert	WNMG 080404

Number of changes/inserts	6
Type of product	Indexable insert for turning