

**VNMG 160408, Grade: PR005S****Order data**

Order number	251754 PR005S
GTIN	4960664836772
Item class	25E

Description

VNMG 160408 PR005S Grade: PR005S
Chip breaker: MQ
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.03 - 0.12 mm/rev.
Cutting speed v_c main application: 30 - 90 m/min

Technical description

Finishing/roughing assignment	Finishing
Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.8 mm
Tool material	Carbide
Feed f	0.03 - 0.12 mm/rev.
Grade	PR005S
Main application	S

Cutting speed v_c main application	30 - 90 m/min
Cutting conditions	continuous
Chip breaker	MQ
Coating	Megacoat Hard
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning