


WNMG 080408, Grade: PR005S

Order data

Order number	252014 PR005S
GTIN	4960664836840
Item class	25E

Description

WNMG 080408 PR005S Grade: PR005S

Chip breaker: MQ

Cutting depth a_p : 0.2 - 1.5 mm

Feed f : 0.03 - 0.13 mm/rev.

Cutting speed v_c main application: 30 - 90 m/min

Technical description

Feed f	0.03 - 0.13 mm/rev.
Chip breaker	MQ
Finishing/roughing assignment	Finishing
Main application	S
Tool material	Carbide
Cutting conditions	continuous
Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	30 - 90 m/min

Corner radius	0.8 mm
Grade	PR005S
Coating	Megacoat Hard
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning