


VNMG 160404, Grade: PR015S

Order data

Order number	251752 PR015S
GTIN	4960664837526
Item class	25E

Technical description

Tool material	Carbide
Feed f	0.05 - 0.18 mm/rev.
Cutting speed v_c main application	25 - 70 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Grade	PR015S
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Chip breaker	MQ
Main application	S
Coating	Megacoat Hard
ISO code indexable insert	VNMG 160404

Number of changes/inserts	4
Type of product	Indexable insert for turning