


**VNMG 160408, Grade: PR005S**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 251824 PR005S |
| GTIN         | 4960664836826 |
| Item class   | 25E           |

**Description**

VNMG 160408 PR005S Grade: PR005S  
 Chip breaker: MU  
 Cutting depth  $a_p$ : 0.5 - 4 mm  
 Feed  $f$ : 0.05 - 0.15 mm/rev.  
 Cutting speed  $v_c$  main application: 30 - 90 m/min

**Technical description**

|                                      |                                    |
|--------------------------------------|------------------------------------|
| Main application                     | S                                  |
| Feed $f$                             | 0.05 - 0.15 mm/rev.                |
| Chip breaker                         | MU                                 |
| Cutting speed $v_c$ main application | 30 - 90 m/min                      |
| Corner radius                        | 0.8 mm                             |
| Finishing/roughing assignment        | Skrubbearbejdning-sletbearbejdning |
| Tool material                        | Carbide                            |

|                           |                              |
|---------------------------|------------------------------|
| Grade                     | PR005S                       |
| Cutting depth $a_p$       | 0.5 - 4 mm                   |
| Cutting conditions        | continuous                   |
| Coating                   | Megacoat Hard                |
| ISO code indexable insert | VNMG 160408                  |
| Number of changes/inserts | 4                            |
| Type of product           | Indexable insert for turning |