


**VNMG 160408, Grade: PR015S**

**Order data**

Order number	251824 PR015S
GTIN	4960664837588
Item class	25E

**Description**

VNMG 160408 PR015S Grade: PR015S  
 Chip breaker: MU  
 Cutting depth  $a_p$ : 0.5 - 4 mm  
 Feed  $f$ : 0.05 - 0.18 mm/rev.  
 Cutting speed  $v_c$  main application: 25 - 70 m/min

**Technical description**

Chip breaker	MU
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Cutting speed $v_c$ main application	25 - 70 m/min
Feed $f$	0.05 - 0.18 mm/rev.
Cutting depth $a_p$	0.5 - 4 mm
Tool material	Carbide

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	PR015S
Main application	S
Coating	Megacoat Hard
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning