


**WNMG 080404, Grade: PR005S**

**Order data**

Order number	252012 PR005S
GTIN	4960664836833
Item class	25E

**Technical description**

Cutting depth $a_p$	0.2 - 1.5 mm
Main application	S
Feed $f$	0.03 - 0.13 mm/rev.
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	30 - 90 m/min
Grade	PR005S
Chip breaker	MQ
Corner radius	0.4 mm
Cutting conditions	continuous
Tool material	Carbide
Coating	Megacoat Hard
ISO code indexable insert	WNMG 080404

Number of changes/inserts	6
Type of product	Indexable insert for turning