


TNMG 160408, Grade: PR005S

Order data

Order number	251474 PR005S
GTIN	4960664836703
Item class	25E

Description

TNMG 160408 PR005S Grade: PR005S

Chip breaker: MQ

Cutting depth a_p : 0.2 - 1.5 mm

Feed f : 0.03 - 0.25 mm/rev.

Cutting speed v_c main application: 30 - 90 m/min

Technical description

Feed f	0.03 - 0.25 mm/rev.
Grade	PR005S
Corner radius	0.8 mm
Chip breaker	MQ
Main application	S
Cutting depth a_p	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	30 - 90 m/min

Tool material	Carbide
Cutting conditions	continuous
Coating	Megacoat Hard
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6
Type of product	Indexable insert for turning