


WNMG 080408, Grade: PR015S

Order data

Order number	252014 PR015S
GTIN	4960664837601
Item class	25E

Description

WNMG 080408 PR015S Grade: PR015S
 Chip breaker: MQ
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.18 mm/rev.
 Cutting speed v_c main application: 25 - 70 m/min

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	25 - 70 m/min
Chip breaker	MQ
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Feed f	0.05 - 0.18 mm/rev.
Main application	S
Tool material	Carbide

Grade	PR015S
Finishing/roughing assignment	Finishing
Coating	Megacoat Hard
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning