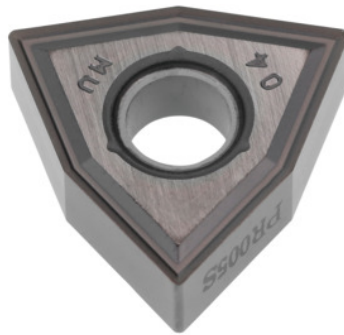



WN.G 080408, Grade: PR005S

Order data

Order number	252114 PR005S
GTIN	4960664836895
Item class	25E

Description

WN.G 080408 PR005S Grade: PR005S
 Chip breaker: MU
 Tolerance: M
 Cutting depth a_p : 0.5 - 3.5 mm
 Feed f : 0.05 - 0.15 mm/rev.
 Cutting speed v_c main application: 30 - 90 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	S
Corner radius	0.8 mm
Tool material	Carbide
Feed f	0.05 - 0.15 mm/rev.
Cutting speed v_c main application	30 - 90 m/min
Cutting conditions	continuous

Cutting depth a_p	0.5 - 3.5 mm
Grade	PR005S
Chip breaker	MU
Coating	Megacoat Hard
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning