


**WN.G 080408, Grade: PR015S**

**Order data**

Order number	252114 PR015S
GTIN	4960664837656
Item class	25E

**Description**

WN.G 080408 PR015S Grade: PR015S  
 Chip breaker: MU  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 3.5 mm  
 Feed  $f$ : 0.05 - 0.18 mm/rev.  
 Cutting speed  $v_c$  main application: 25 - 70 m/min

**Technical description**

Chip breaker	MU
Corner radius	0.8 mm
Grade	PR015S
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth $a_p$	0.5 - 3.5 mm
Main application	S
Cutting conditions	slightly interrupted

Feed f	0.05 - 0.18 mm/rev.
Cutting speed $v_c$ main application	25 - 70 m/min
Tool material	Carbide
Coating	Megacoat Hard
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning