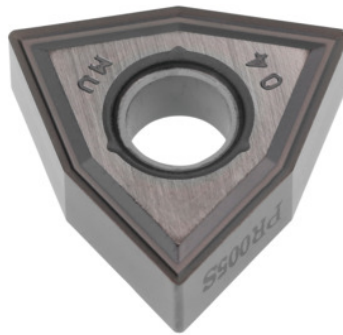



WN.G 080404, Grade: PR015S

Order data

Order number	252112 PR015S
GTIN	4960664837649
Item class	25E

Technical description

Main application	S
Cutting conditions	slightly interrupted
Chip breaker	MU
Feed f	0.05 - 0.18 mm/rev.
Cutting speed v_c main application	25 - 70 m/min
Cutting depth a_p	0.5 - 3.5 mm
Grade	PR015S
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Tool material	Carbide
Coating	Megacoat Hard
ISO code indexable insert	WNMG 080404

Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning