


CCGT 030101, Grade: PR1535

Order data

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| Order number | 260040 PR1535 |
| GTIN | 4960664871544 |
| Item class | 25E |

Description

CCGT 030101 PR1535 Grade: PR1535
 Chip breaker: MFP-PF
 Cutting depth a_p : 0.03 - 0.2 mm
 Feed f : 0.02 - 0.1 mm/rev.
 Cutting speed v_c main application: 70 - 160 m/min
 Cutting speed v_c secondary application: 40 - 60 m/min

Technical description

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|--------------------------------------|--------------------|
| Feed f | 0.02 - 0.1 mm/rev. |
| Chip breaker | MFP-PF |
| Cutting conditions | continuous |
| Secondary application | S |
| Cutting speed v_c main application | 70 - 160 m/min |
| Grade | PR1535 |
| Corner radius | 0.1 mm |

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|---|------------------------------|
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| Cutting depth a_p | 0.03 - 0.2 mm |
| Cutting speed v_c secondary application | 40 - 60 m/min |
| Main application | M |
| Coating | Megacoat Nano |
| ISO code indexable insert | CCGT 030101 |
| Number of changes/inserts | 2 |
| Type of product | Indexable insert for turning |