

Garant

Indexable milling cutter 90°, Plain shank, Ø D / number of effective cutting edges Z: 25/2XL mm



Order data

Order number	215801 25/2XL
GTIN	4062406060046
Item class	210

Description

Application:

Universal application in all materials.

- **Angle and slot milling, milling pockets, circular milling, bore milling, peripheral milling.**

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

- **Change the insert screws after longer use of the indexable inserts. Ensure the insert screws are well greased before use (e.g. with copper paste).**

Tool exchange: PowerCard

Overhang L_1 : 28 mm

Overall length L_{tot} : 220 mm

Shank $\varnothing D_s$ h6: 20 mm

suitable indexable insert: AP.. 1003..

Pack of insert screws: 219814 (8IP; 1.2Nm)

Technical description

Shank $\varnothing D_s$ h6	20 mm
suitable indexable insert	AP.. 1003..
Number of cutting edges Z	2
Cutting edge $\varnothing D_c$	25 mm
Overhang L_1	28 mm
Overall length L_{tot}	220 mm
Pack of insert screws	219814 (8IP; 1.2Nm)

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable insert cutter