

Garant
HiPer-Drill base body, 1.5×D, Ø DC: 49mm

Order data

Order number	231600 49
GTIN	4062406641375
Item class	21S

Description
Version:

- **Very high feed rates and maximum performance due to optimally matched geometries and materials.**
- **Precise positioning of the cutter insert due to Vee insert seating and secure clamping by the centre bore.**
- **High concentricity when assembled. (For holes up to IT9 accuracy)**
- **Shank support for optimum stability in operation.**

Application:

For stationary and rotating use. For holes up to IT9 accuracy.

Note:

The insert screw must be replaced after every fifth change of cutter insert.

Further sizes up to Ø 50.99 mm available on request.

Clamp in a hydraulic chuck (such as No. 302026 size 20) for optimum radial run-out.

For optimum stability, clamp the drill so the overhang is as short as possible.

Technical description

Shank Ø D _s	40 mm
Shank length L _s	70 mm
Series	HiPer-Drill
Dia. range D _c	49 - 50.99 mm
Reach L ₁	77 mm
Clamping screw	231999 25IP

Number of cutting edges Z	2
Overall length L	216 mm
Version	1.5xD
Shank	ISO 9766
Use for drilling	limited drilling with oblique exit
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torx Plus® screw Drive 25IP1	231999 25IP1
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600