

**Garant**
**Boring bar carbide, right-hand, Shank  $\varnothing$  / insert size: 25/12mm**


## Order data

Order number	260016 25/12
GTIN	4062406065171
Item class	21T

## Technical description

Overall length L	250 mm
Pack of insert screws	269028 8
Insert size	12 mm
Head length L <sub>1</sub>	16 mm
Clamping height L <sub>2</sub>	24 mm
Centre offset L <sub>3</sub>	15 mm
suitable indexable insert	CC.. 1204..
ISO code toolholder	E25S SCLCR/L12
Minimum pre-drill $\varnothing D_{\min}$	30 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning

Type of product	Boring bar
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## Accessories

Set of insert screws Type 8	269028 8
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500