



Indexable milling cutter 90°, Weldon shank, Ø D / number of teeth Z: 18/2_ mm

Order data

Order number	215800 18/2_
GTIN	4045197702821
Item class	210

Description

Application:

Universal application in all materials.

- **Angle and slot milling, milling pockets, circular milling, bore milling, peripheral milling.**

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

- **Change the insert screws after longer use of the indexable inserts. Ensure the insert screws are well greased before use (e.g. with copper paste).**

Setting angle κ : 90 degrees

Milling application: End milling

Milling application: Circular milling

Milling application: Ramping

Through-coolant: true

Machining strategy: MTC

Technical description

Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Tool exchange	PowerCard
Setting angle κ	90 degrees
Machining strategy	MTC
Shank type	Weldon shank

Spacing of the cutters

Norm

Type

Type of product
