

**Jobber drill set HSS No. 114000 as refill set, uncoated, Type: 1-6****Order data**

Order number	115020 1-6
GTIN	4045197024091
Item class	12B

Description**Version:**

Composed of jobber drills DIN 338.
Through-coolant: no
Shank: Plain shank
Number of cutting edges Z: 2
Drill range: 1 - 6 mm
Number of drills: 51
Incremental steps of drills: 0.1 mm

Technical description

Number of drills	51
Incremental steps of drills	0.1 mm
Drill range	1 - 6 mm
Shank	Plain shank
Number of cutting edges Z	2
Coating	uncoated
Tool material	HSS
Type	N

Tolerance nominal \varnothing	h8
Point angle	118 °
Through-coolant	no
with case	no
Colour ring	without
Type of product	Jobber drill

Accessories

HSS jobber drill roll forged N \varnothing DC h8 2,7 mm	114000 2,7
HSS jobber drill roll forged N \varnothing DC h8 5,9 mm	114000 5,9
HSS jobber drill roll forged N \varnothing DC h8 3,3 mm	114000 3,3
HSS jobber drill roll forged N \varnothing DC h8 1,9 mm	114000 1,9
HSS jobber drill roll forged N \varnothing DC h8 3,2 mm	114000 3,2
HSS jobber drill roll forged N \varnothing DC h8 5 mm	114000 5
HSS jobber drill roll forged N \varnothing DC h8 3,6 mm	114000 3,6
HSS jobber drill roll forged N \varnothing DC h8 4,2 mm	114000 4,2
HSS jobber drill roll forged N \varnothing DC h8 2,9 mm	114000 2,9
HSS jobber drill roll forged N \varnothing DC h8 4,8 mm	114000 4,8
HSS jobber drill roll forged N \varnothing DC h8 4 mm	114000 4
HSS jobber drill roll forged N \varnothing DC h8 3,1 mm	114000 3,1
HSS jobber drill roll forged N \varnothing DC h8 4,9 mm	114000 4,9
HSS jobber drill roll forged N \varnothing DC h8 1,6 mm	114000 1,6
HSS jobber drill roll forged N \varnothing DC h8 3,7 mm	114000 3,7
HSS jobber drill roll forged N \varnothing DC h8 4,3 mm	114000 4,3
HSS jobber drill roll forged N \varnothing DC h8 1,3 mm	114000 1,3
HSS jobber drill roll forged N \varnothing DC h8 2,1 mm	114000 2,1
HSS jobber drill roll forged N \varnothing DC h8 5,1 mm	114000 5,1
HSS jobber drill roll forged N \varnothing DC h8 1,4 mm	114000 1,4

HSS jobber drill roll forged N Ø DC h8 5,8 mm	114000 5,8
HSS jobber drill roll forged N Ø DC h8 5,5 mm	114000 5,5
HSS jobber drill roll forged N Ø DC h8 5,7 mm	114000 5,7
HSS jobber drill roll forged N Ø DC h8 4,1 mm	114000 4,1
HSS jobber drill roll forged N Ø DC h8 4,5 mm	114000 4,5
HSS jobber drill roll forged N Ø DC h8 2,5 mm	114000 2,5
HSS jobber drill roll forged N Ø DC h8 2,3 mm	114000 2,3
HSS jobber drill roll forged N Ø DC h8 3,5 mm	114000 3,5
HSS jobber drill roll forged N Ø DC h8 2 mm	114000 2
HSS jobber drill roll forged N Ø DC h8 4,7 mm	114000 4,7
HSS jobber drill roll forged N Ø DC h8 5,4 mm	114000 5,4
HSS jobber drill roll forged N Ø DC h8 1,5 mm	114000 1,5
HSS jobber drill roll forged N Ø DC h8 4,4 mm	114000 4,4
HSS jobber drill roll forged N Ø DC h8 3,9 mm	114000 3,9
HSS jobber drill roll forged N Ø DC h8 5,3 mm	114000 5,3
HSS jobber drill roll forged N Ø DC h8 1,7 mm	114000 1,7
HSS jobber drill roll forged N Ø DC h8 2,8 mm	114000 2,8
HSS jobber drill roll forged N Ø DC h8 3,8 mm	114000 3,8
HSS jobber drill roll forged N Ø DC h8 2,4 mm	114000 2,4
HSS jobber drill roll forged N Ø DC h8 3,4 mm	114000 3,4
HSS jobber drill roll forged N Ø DC h8 4,6 mm	114000 4,6
HSS jobber drill roll forged N Ø DC h8 3 mm	114000 3
HSS jobber drill roll forged N Ø DC h8 1,1 mm	114000 1,1
HSS jobber drill roll forged N Ø DC h8 1,2 mm	114000 1,2
HSS jobber drill roll forged N Ø DC h8 5,6 mm	114000 5,6
HSS jobber drill roll forged N Ø DC h8 5,2 mm	114000 5,2
HSS jobber drill roll forged N Ø DC h8 2,6 mm	114000 2,6
HSS jobber drill roll forged N Ø DC h8 2,2 mm	114000 2,2
HSS jobber drill roll forged N Ø DC h8 1 mm	114000 1

HSS jobber drill roll forged N Ø DC h8 6 mm	114000 6
HSS jobber drill roll forged N Ø DC h8 1,8 mm	114000 1,8