

**Garant**
**DCGT 04T002, Grade: HU7315-1**


### Order data

Order number	260350 HU7315-1
GTIN	4062406066550
Item class	21G

### Technical description

Chip breaker	AF
Cutting depth $a_p$	0.05 - 0.6 mm
Cutting conditions	continuous
Feed $f$	0.03 - 0.1 mm/rev.
Corner radius	0.2 mm
Grade	HU7315-1
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed $v_c$ main application	120 - 600 m/min
Main application	N
Coating	uncoated

ISO code indexable insert	DCGT 04T002
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning