

Garant
DCGT 04T002, Grade: HB7025-1


Order data

Order number	260350 HB7025-1
GTIN	4062406066536
Item class	21G

Technical description

Grade	HB7025-1
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Main application	P
Tool material	Carbide
Chip breaker	SF
Feed f	0.03 - 0.1 mm/rev.
Cutting depth a_p	0.05 - 0.2 mm
Cutting speed v_c main application	120 - 300 m/min
Corner radius	0.2 mm
ISO code indexable insert	DCGT 04T002

Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning