

**Garant**
**Boring bar carbide, left-hand, Shank  $\varnothing$  / insert size: 0408/04mm**

**Order data**

Order number	260321 0408/04
GTIN	4062406066734
Item class	21T

**Technical description**

suitable indexable insert	DC.. 04T0..
Minimum pre-drill $\varnothing D_{\min}$	5.6 mm
Pack of insert screws	269028 26
Clamping height $L_2$	7.5 mm
Overall length $L$	80 mm
Head length $L_1$	26 mm
Neck width $L_4$	4 mm
ISO code toolholder	E0408F SDQCR/L04
Setting angle $\kappa$	107.5 degrees
Insert size	4 mm
Centre offset $L_3$	3 mm
Usable depth $T$	1.1 mm
Shank $\varnothing D_s$	8 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	8xD
Tool material	Carbide

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

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## Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX5	674248 TX5
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500