

Face mill arbor with cooling channel bores, PSC 63 A = 65, Spigot \varnothing d1: 27mm



Order data

Order number	308547 27
GTIN	4045197703736
Item class	31C

Description

Version:

- · With RFID/Balluffchip bore.
- · All shanks hard turned (for smooth running!).
- · Mating faces of the PSC internal contour machined.

Application:

For holding shell end mills and face mills with cross keyway.

Supplied with:

Lock screw.

Optional extras:

Toggle spanner No. 309840, cutter lock screw No. 309860. Coolant tube and assembling key for coolant tubes No. 309885; 309893.

Technical description

Overhang dimension A	65 mm
Suitable toggle spanner No. 309840	27
Spigot Ø d₁	27 mm
Spare milling cutter lock screw No. 309860 / 309861	27
External Ø D	60 mm
Clamping Ø D ₁	27 mm

Adapter	PSC 63 A = 65
Arbor standard	ISO 26623-1
Cooling channel bore	pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Toggle spanner for mandrel Ø 27 mm 309840 27