

**Garant**
**Forwards countersinking mill 180°, Weldon shank, Countersink Ø D: 11 mm**

**Order data**

Order number	217160 11
GTIN	4045197707352
Item class	210

**Description**
**Standard:**

DIN 974-1 Reihe 1 (für Zylinderkopf-DIN-Schrauben).

**Note:**

The recommended indexable inserts have a corner radius of 0.4 mm. If indexable inserts with a different larger corner radius are used, the dimension  $\varnothing d_{\min}$  (see table) will not be achieved! Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

**Technical description**

Insert screw	219795 1 (8IP; 1.2 Nm)
Minimum $\varnothing d_{\min}$	4 mm
for DIN cylinder head screws	M6
Overhang $L_1$	15 mm
Countersink $\varnothing D$	11 mm
Shank $\varnothing D_s$ h6	12 mm
Number of cutting edges Z	1
suitable indexable insert	260142
Overall length $L_{\text{tot}}$	85 mm
Shank type	Weldon shank
Through-coolant	yes
Tool exchange	PowerCard

Countersink angle	180 degrees
Type of product	Counterbores, countersinks

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## Accessories

Clamping screw Type 1	219795 1
Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2