

Garant

Solid carbide NC high performance drill FS, plain shank DIN 6535 HB, TiAlN, Ø DC h7: 4,76-Xmm


Order data

Order number	122545 4,76-X
GTIN	4062406077822
Item class	11E

Description
Version:

Particularly strong due to strengthened core and **special profile**. Special point geometry. **High concentricity** and **long tool life**. **Precision drilling qualities**.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$. Delivery time: 12 working weeks

Minimum order quantity: 3 pcs

Items made to order for a specific customer:

Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement.

Items cannot be returned. We reserve the right to over-deliver or under-deliver by $\pm 10\%$ (minimum 1 piece).

Technical description

Standard	DIN 6537
Overall length L	82 mm
Flute length L_c	44 mm
Shank $\varnothing D_s$	6 mm
Feed f in steel $< 750 \text{ N/mm}^2$	0.14 mm/rev.
Tolerance nominal \varnothing	h7
Number of cutting edges Z	2
\varnothing range	4.76 - 6.05 mm
Coating	TiAlN

Tool material	Solid carbide
Version	6×D
Type	FS
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	no
Semi-Standard	yes
Colour ring	green
Type of product	Jobber drill

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	190 m/min	N
Aluminium (short chipping)	suitable	170 m/min	N
Alu > 10% Si	suitable	140 m/min	N
Steel < 500 N/mm ²	suitable	90 m/min	P
Steel < 750 N/mm ²	suitable	85 m/min	P
Steel < 900 N/mm ²	suitable	75 m/min	P
Steel < 1100 N/mm ²	suitable	65 m/min	P
Steel < 1400 N/mm ²	suitable	40 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	40 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	30 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	25 m/min	S
GG(G)	suitable only under restricted conditions	70 m/min	K
CuZn	suitable only under restricted conditions	160 m/min	N

Uni	suitable
wet maximum	suitable
dry	suitable