



## Solid carbide high performance drill plain shank DIN 6535 HA, TiN, Ø DC h7 (mm or inch): 6,06-X



### Order data

Order number	122630 6,06-X
GTIN	4062406078362
Item class	12E

### Description

#### Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**.

**Straight major cutting edges** with slightly honed edges and special flute profile produce **short chips**.

#### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 122635**.

Form **HE**: order with **No. 122640**.

**NEW GENERATION AVAILABLE!**

**Recommended successor product is No. 122776.** Delivery time: 12 working weeks

Minimum order quantity: 3 pcs

Items made to order for a specific customer:

Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement.

Items cannot be returned. We reserve the right to over-deliver or under-deliver by  $\pm 10\%$  (minimum 1 piece).

### Technical description

Feed f in steel < 900 N/mm <sup>2</sup>	0.18 mm/rev.
Number of cutting edges Z	2
Overall length L	91 mm
Shank Ø D <sub>s</sub>	8 mm

Standard	DIN 6537
Flute length $L_c$	53 mm
Tolerance nominal $\varnothing$	h7
$\varnothing$ range	6.06 - 8.05 mm
Coating	TiN
Tool material	Solid carbide
Version	6×D
Point angle	140 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Semi-Standard	yes
Colour ring	green
Type of product	Jobber drill

## User data

	Suitability	$V_c$	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	240 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	110 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	90 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	80 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	65 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable only under restricted conditions	30 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	35 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	30 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable	30 m/min	S
Uni	suitable		
wet maximum	suitable		

wet minimum	suitable
Air	suitable only under restricted conditions