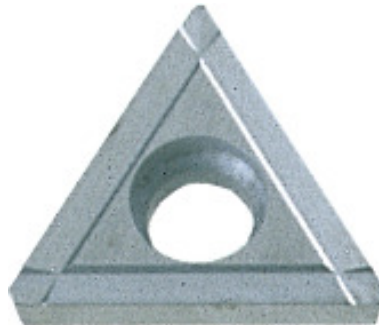


 KOMET

KOMET® indexable insert P25M, P25M, Designation: 14-6603

Order data

Order number	216700 14-6603
GTIN	4047109073104
Item class	24T

Description
Version:

With all-round chip breaker groove. With additional rake for free cutting. Clearance angle 15°.

Suitable for:

Countersinking mill No. 216600 and 216620.

Technical description

ISO code indexable insert	TOHX 090204 EN
Corner radius	0.4 mm
Number of changes/inserts	3
Grade	P25M
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V _c	ISO code
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Alu plastics	suitable	250 m/min	N
Aluminium (short chipping)	suitable	250 m/min	N
Steel < 500 N/mm ²	suitable	250 m/min	P
Steel < 750 N/mm ²	suitable	200 m/min	P
Steel < 900 N/mm ²	suitable	200 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	120 m/min	M
wet maximum	suitable		