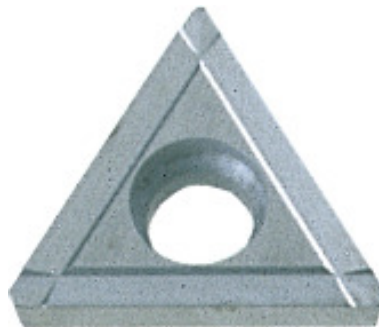


 KOMET**KOMET® indexable insert P25M, P25M, Designation: 32-050****Order data**

Order number	216700 32-050
GTIN	4047109064409
Item class	24T

**Description****Version:**

With all-round chip breaker groove.

**Suitable for:**

Countersinking mill No. 216600 and 216620.

**Technical description**

ISO code indexable insert	TOHT 160408 EN
Grade	P25M
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable	250 m/min	N

Aluminium (short chipping)	suitable	250 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	250 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	200 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	200 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	120 m/min	M
wet maximum	suitable		