

Garant
Circular mill, Carbide, Type: 18XL

Order data

Order number	217252 18XL
GTIN	4045197216540
Item class	21Q

Description
Note:

The actual groove depth S_{max} is calculated as follows: $(D-d_1) / 2$.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: P16

smallest hole $\varnothing D$: 14 - 22 mm

Internal $\varnothing d_1$: 12 mm

maximum cutting depth S_{max} : 5 mm

Overhang L_1 : 77.5 mm

Overall length L_{tot} : 126.6 mm

Technical description

smallest hole $\varnothing D$	14 - 22 mm
Shank type	cylindrical
Internal $\varnothing d_1$	12 mm
Shank $\varnothing D_s$ h6	12 mm
Overall length L_{tot}	126.6 mm
Set of insert screws	219818 (8IP; 3.8 Nm)
maximum cutting depth S_{max}	5 mm
Overhang L_1	77.5 mm

Shank	DIN 6535 HA
for insert type	P16
Through-coolant	yes
Thread depth	75.5 mm
Material of milling tool	Carbide
Tool exchange	PowerCard
Type of product	Circular mills

Accessories

Set of insert screws 10-piece	219818
-------------------------------	--------