



## Through hole machine tap, uncoated, M×pitch: M5X0,25

### Order data

Order number	130000 M5X0,25
GTIN	4062406075248
Item class	10N

### Description

#### Note:

Delivery time: 28 calendar days  
 Minimum order quantity: 3 pcs.  
 Special / custom-made product - return not possible  
 Flank angle: 60 degrees  
 Thread standard: DIN 13  
 Taper lead form: B  
 Through-coolant: false  
 Application for type of drilling: up to 3×D for through holes  
 Cutting direction: right-hand  
 Thread type: M/MF  
 Tool material: HSS E  
 Norm: DIN 371  
 Thread pitch: 0.25 mm  
 Overall length  $L_{tot}$ : 70 mm  
 Shank Ø: 6 mm  
 Shank square: 4.9 mm  
 Tapping hole Ø: 4.75 mm

### Technical description

Through-coolant	no
Flank angle	60 degrees
Helix angle	degrees
Thread standard	DIN 13
Colour ring	without

Type of threading tool	Machine tap for conventional machining
Schaft	Plain shank with h9
Helix angle	degrees
Application for type of drilling	up to 3×D for through holes
Coating	uncoated
Cutting direction	right-hand
Shank tolerance	
Taper lead form	B
Series	
Machining strategy	
Type of product	