



AN.U 120604, Type: ALU

Order data

Order number	215111 ALU
GTIN	4045197702876
Item class	21A

Description

Version:

Very sturdy double-sided 4-edge indexable insert.

The unique indexable insert geometry means the insert is not weakened by the securing hole.

Application data:

$a_{p\max} = 12$ mm.

$a_p = 10$ mm (recommendation).

Attention:

Not suitable for full-slot milling.

Note:

Side milling: Standard application values for $a_e = 0.3 \times D / a_p = 10$ mm.

Feed f_z per tooth: 0.2 mm

maximum cutting depth $a_{p\max}$ when slot milling from solid: 10 mm

Technical description

Tool material	HM
Setting angle κ	
ISO code indexable insert	AN.U 120604
Grade	
Worktop thickness	mm
Coating	
Type of product	

