

**Garant**
**AN.U 120604, Type: ST1400**

**Order data**

Order number	215111 ST1400
GTIN	4045197702890
Item class	21A

**Description**
**Version:**

Very sturdy double-sided 4-edge indexable insert.

The unique indexable insert geometry means the insert is not weakened by the securing hole.

**Cutting data:**

$a_{p\max} = 12$  mm.

$a_p = 10$  mm (recommendation).

**Attention:**

Not suitable for full-slot milling.

**Note:**

Side milling: Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 10$  mm.

Corner radius: 0.4 mm

Feed  $f_z$  per tooth: 0.15 mm

Grade: HB9520

**Technical description**

Type	ST1400
Feed $f_z$ per tooth	0.15 mm

Corner radius	0.4 mm
Grade	HB9520
Tolerance	K
ISO code indexable insert	AN.U 120604
Tool material	Carbide
Type of product	Indexable insert for milling