

Garant**Indexable insert for milling AN.U 120608, for indexable milling cutters****Order data**

Order number	215113 ALU
GTIN	4045197703132
Item class	21A

Description**Version:**

Very sturdy double-sided 4-edge indexable insert.

The unique indexable insert geometry means the insert is not weakened by the securing hole.

Cutting dataa:

$a_{p\max} = 12\text{ mm}$.

$a_p = 10\text{ mm}$ (recommendation).

Attention:

Not suitable for full-slot milling.

Note:

Side milling: Standard application values for $a_e = 0.3 \times D$ / $a_p = 10\text{ mm}$.

Technical description

Type	ALU
Feed f_z per tooth	0.2 mm
Corner radius	0.8 mm
Type	HU9815

Tolerance	G
ISO code indexable insert	AN.U 120608
Tool material	Carbide
Type of product	Indexable insert for milling