



## AN.U 120608, Type: ST1400

### Order data

Order number	215113 ST1400
GTIN	4045197703156
Item class	21A

### Description

#### Version:

Very sturdy double-sided 4-edge indexable insert.

The unique indexable insert geometry means the insert is not weakened by the securing hole.

#### Application data:

$a_{p\max} = 12$  mm.

$a_p = 10$  mm (recommendation).

#### Attention:

Not suitable for full-slot milling.

#### Note:

Side milling: Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 10$  mm.

Feed  $f_z$  per tooth: 0.15 mm

maximum cutting depth  $a_{p\max}$  when slot milling from solid: 10 mm

### Technical description

ISO code indexable insert	AN.U 120608
Setting angle $\kappa$	
Tool material	HM
Grade	
Worktop thickness	mm
Coating	
Type of product	

